

**APPLICATIONS** 

ROOFING

## **ALSAN RS** METAL PRIMER

(supersedes

### TECHNICAL DATA SHEET 171220SCANE

#### DESCRIPTION

ALSAN RS METAL PRIMER is a single-component, VOC free, acrylic based, rust-inhibiting primer.

It is designed to improve the adhesion of ALSAN RS 230 / ALSAN RS 260 LO base coat and to retard the propagation of rust on corroded metal substrates.

#### **RECOMMENDED SUBSTRATES**

Metal surfaces.

#### SURFACE PREPARATION

Surfaces must be dry, clean and free of debris, oil, grease and dirt. Remove existing rust by wire brushing and/or power washing.

Clean the surface with ALSAN RS CLEANER prior to applying ALSAN RS METAL PRIMER.

#### APPLICATION

ALSAN RS METAL PRIMER is applied with rollers or brushes.

Using a low speed mixer (200 to 400 rpm), thoroughly mix the contents of the container for 3 to 5 minutes before using **ALSAN RS METAL PRIMER** to obtain a homogeneous consistency.

Apply the primer layer at a rate of 0.15 L/m<sup>2</sup> (1 US gal/260 ft<sup>2</sup>) with a thickness of 6 mils wet. Allow to dry a minimum of 24 hours before applying **ALSAN RS 230 / ALSAN RS 260 LO** base coat. Maximum window to apply covering is 15 days.

Application temperature: 5 to 35 °C (41 to 95 °F).

Drying time varies depending on temperature, relative humidity, wind and the surface.

Refer to individual product data sheets for specific recommendations and requirements.

#### FOR COMPLETE INFORMATION ON PRODUCT APPLICATION, PLEASE CONSULT YOUR SOPREMA REPRESENTATIVE.

#### PACKAGING

Specifications	ALSAN RS METAL PRIMER
Physical state	Liquid
Colour	White
Container	3.8 L (1 US gal)
*Coverage rate per container	25 m² (265 ft²)

\*Coverage rate may vary depending on the substrate. (All values are nominal)





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#### **PROPERTIES**

Properties	ALSAN RS METAL PRIMER
Brookfield viscosity @ 25 °C (77 °F)	1 600 cP
Solids by weight	57%
Specific gravity at 20°C (68°F)	1.4 kg/L (11.2 lb/US gal)
Drying time	4-6 hours, depending on temperature and quantity applied
(All values are nominal)	

#### **CLEANING**

Tools and uncured adhesive can be cleaned with water.

#### STORAGE AND HANDLING

Storage: 2 years, in original sealed container, protected from moisture. Keep from freezing. Store in a ventilated place, away from heat and direct sunlight.

For more information, refer to instructions on the container label and relevant safety data sheet (SDS).





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NOTE : SOPREMA INC. may modify the composition and/or utilization of its products without prior notice.