

FOR PROJECTS WHERE THE USE OF A FLAME IS NOT PERMITTED NOR DESIRED







# HIGH-PERFORMANCE FLAMELESS SOLUTIONS

SOPREMA has designed a range of low-temperature products, including high-performance waterproofing membranes that can be installed during all seasons and without the use of propane-powered tools. These solutions address safety concerns for projects where the use of a flame is not permitted nor desired, as it is the case for hospitals and schools.

Indeed, SBS-modified roofing systems are the popular choice for low-slope commercial, industrial and institutional buildings when a robust system is desired. They offer superior weather resistance, high durability and reliability, and better resurfacing options than other waterproofing technologies. Flameless solutions are simple, cost-saving and meet a variety of requirements for low slope roofs.

#### **BENEFITS**

- Elimination of propane tools
- Solutions adapted for projects where using a flame is not permitted
- Many possible SOPREMA solutions that meet your needs, even in low temperatures
- Patented DUO SELVEDGE technology

- Cap sheet membrane with a composite reinforcement compliant with ASTM D6162
  - Incomparable dimensional stability
  - Excellent resistance to elongation and puncture
- Applicable MAMMOUTH Warranties
- CSA A123.21 tested systems

When the temperature-adapted installation methods are followed, these SOPREMA solutions allow the installation of self-protected granular cap sheet membrane systems as well as protected membrane roof (PMR) systems in cold weather up to  $14\,^{\circ}F$  (- $10\,^{\circ}C$ ).

#### SELF-PROTECTED MEMBRANE ROOFING SYSTEMS (GRANULAR) APPLICATIONS AT ≥ 10 °C (50 °F) MECHANICALLY FASTENED SELF-ADHESIVE **COLVENT BASE 840** Χ **BASE SHEET** 2-1 SOPRASMART BOARD SANDED $X^1$ Χ **MEMBRANE** $X^1$ 2-1 SOPRASMART ISO HD SANDED SOPRAPLY STICK DUO Χ SOPRAPLY STICK TRAFFIC CAP **CAP SHEET MEMBRANE** SOPRASTAR STICK GR APPLICATIONS AT ≥ 0 °C (32 °F) **COLPLY BASE 410** $X^2$ 2-1 SOPRASMART BOARD SANDED $X^1$ **BASE SHEET MEMBRANE** $X^1$ 2-1 SOPRASMART ISO HD SANDED SOPRAPLY STICK DUO Χ COLPLY TRAFFIC CAP $X^2$ CAP SHEET **MEMBRANE** SOPRAPLY STICK TRAFFIC CAP Χ APPLICATIONS AT ≥ -10 °C (14 °F) Хз **COLPLY BASE 410 FLEX BASE SHEET** 2-1 SOPRASMART BOARD SANDED $X^1$ Χ **MEMBRANE** 2-1 SOPRASMART ISO HD SANDED $X^1$ **CAP SHEET** COLPLY TRAFFIC CAP FLEX Хз MEMBRANE PROTECTED MEMBRANE ROOFING SYSTEMS (BALLASTED) APPLICATIONS AT ≥ 10 °C (50 °F) MECHANICALLY FASTENED SELF-ADHESIVE **COLVENT BASE 840** Χ **BASE SHEET** 2-1 SOPRASMART BOARD SANDED $\mathsf{X}^1$ Χ MEMBRANE 2-1 SOPRASMART ISO HD SANDED $X^1$ Χ SOPRAPLY STICK DUO Χ **CAP SHEET** SOPRAPLY STICK DUO Χ **MEMBRANE** APPLICATIONS AT ≥ 0 °C (32 °F) COLPLY BASE 410 $X^2$ 2-1 SOPRASMART BOARD SANDED $X^1$ Χ **BASE SHEET MEMBRANE** 2-1 SOPRASMART ISO HD SANDED $X^1$ Χ SOPRAPLY STICK DUO Χ **COLPLY BASE 410** $X^2$ **CAP SHEET MEMBRANE** SOPRAPLY STICK DUO Χ APPLICATIONS AT ≥ -10 °C (14 °F) **COLPLY BASE 410 FLEX** $X_3$ **BASE SHEET** 2-1 SOPRASMART BOARD SANDED **MEMBRANE** 2-1 SOPRASMART ISO HD SANDED $X^1$ Χ **CAP SHEET**

**MEMBRANE** 

**COLPLY BASE 410 FLEX** 

 $X_3$ 

<sup>2.</sup> SOPRATACK or COLPLY EF adhesive

<sup>3.</sup> SOPRATACK WINTER adhesive

# QUALITY

SOPREMA is committed to the development of innovative products, technologies and installation methods, such as flameless solutions for low-slope SBS-modified bitumen roofs.

#### **DUO SELVEDGE TECHNOLOGY**



- Patented technology (2004)
- On the width of the DUO SELVEDGE, a section is sealed with adhesive creating a watertight seal, which protects components under the base sheet membrane from flame.
- The remaining part is then safely heat-welded or sealed with a hot air gun or the SOPRAMATIC automatic hot-air welder.
- Each panel has an overlap of 1 inch (25 mm) at one of its ends to prevent flame penetration between panels during the application of SOPRALAP cover strips.



The SOPRAMATIC automatic hot-air welder is the perfect tool to adhere DUO SELVEDGE onto SOPREMA membranes.

#### **BENEFITS**

- Uniform and consistent fusion
- Nozzle adapted to the dimensions of DUO SELVEDGE
- Fast installation
- Ideal for large surfaces



# A COMPLETE RANGE OF FLAMELESS PRODUCTS

FOR ALL TYPES OF BUILDINGS

# **FACTORY-LAMINATED PANELS**

## **SOPRASMART®**

**EXCLUSIVE MANUFACTURING TECHNOLOGY** 

The SOPRASMART family of laminated boards includes products which characteristics, thanks to SOPREMA's exclusive technology, are synonymous with installation speed, quality, durability and efficiency.

#### **BENEFITS**

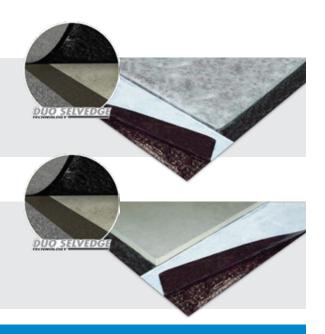
- Laminated in the controlled environment of the factory
- Total adhesion (100%) of the membrane to the support panel
- Support panels tested according to CSA A123.21 Standard
- No addition of adhesive in the lamination process
- Elimination of delamination and wrinkling risks

#### 2-1 SOPRASMART BOARD SANDED

High-performance base sheet panel composed of an SBS-modified bitumen membrane with a non-woven polyester reinforcement, factory-laminated on an asphaltic board (SOPRABOARD). The surface is sanded.

#### 2-1 SOPRASMART ISO HD SANDED

High-performance base sheet panel composed of an SBS-modified bitumen membrane with a non-woven polyester reinforcement, factory-laminated on an **HD** polyisocyanurate insulation support panel (SOPRA-ISO PLUS HD). The surface is sanded.



THE PANELS CAN BE INSTALLED ALL YEAR LONG WITHOUT ANY TEMPERATURE LIMITATIONS.



# **HIGH-PERFORMANCE MEMBRANES**



## **BASE SHEET MEMBRANES**

**COLPLY BASE 410** 

Base sheet membrane with composite reinforcement for adhesive application.

- Allows roofing work on more sensitive and complex projects
- Can be applied with environmentally friendly and odour-free COLPLY EF or SOPRATACK adhesives at temperatures as low as the freezing point
- Sanded on both sides
- Low-temperature version also available (COLPLY BASE 410 FLEX). See page 9.



#### **COLVENT BASE 840**

Semi-adhered base sheet membrane with solid fibreglass mat reinforcement.

- Discontinuous strips of bitumen
- Specially designed for SOPRA-ISO PLUS
   Redistributed base panel movement
- Excellent dimensional stability
- Allows the proper venting of the system
- Decades of proven performance



#### SOPRAPLY STICK DUO

Self-adhesive base sheet membrane with composite reinforcement.

- Used in vertical and horizontal applications Slip-resistant surface that allows
- Fast installation

workers to move freely and safely on the roof



## **CAP SHEET MEMBRANES**

#### SOPRAPLY STICK TRAFFIC CAP

Self-adhesive cap sheet membrane with composite reinforcement.

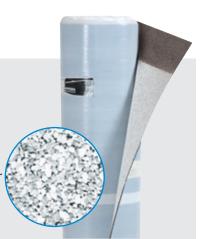
- Matchless dimensional stability
- Applicable MAMMOUTH PLATINUM Warranties
- Decades of reliability, good performance and trust



#### SOPRASTAR STICK GR

Self-adhesive cap sheet membrane with strong composite reinforcement.

- Surface covered with highly reflective white granules
- Contributes to LEED v4 SS (Sustainable Site) Credit Heat Island Effect Reduction
- Extended life expectancy of the membrane due to the roofing system's lower surface temperature (59 °F to 68 °F [15 °C to 20 °C] less than other colours)



#### **COLPLY TRAFFIC CAP**

Cap sheet membrane with composite reinforcement for adhesive application.

- Easy resurfacing to extend the life of the waterproofing system
- Excellent puncture and tear resistance
- Excellent dimensional stability
- Low-temperature version also available (COLPLY TRAFFIC CAP FLEX). See page 9.







# **MEMBRANE ADHESIVES**

#### **COLPLY EF**

Low-VOC, polyether-based adhesive used to adhere SBS-modified bitumen membranes on low slope surfaces.

- Solids content: 100%
- Fully cured in seven days
- Odour-free
- Very low VOC content
- Version for flashings and surfaces with a slope greater than 3% also available



#### **SOPRATACK**

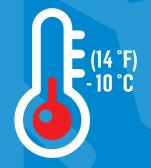
Two-component, polyurethane-based adhesive with very low VOC content used to adhere SBS-modified bitumen membranes.

- Fully cured in 24 hours
- Perfect product for projects that restrict solvent use and odours
- Excellent adhesion
- Very low VOC content
- Version for flashings and surfaces with a slope greater than 3% also available (SOPRATACK FLASHING)
- Low-temperature version also available (SOPRATACK WINTER). See page 9.





# HIGH-PERFORMANCE MEMBRANES AND ADHESIVE FOR WINTER CONDITIONS



When the temperature-adapted installation methods are followed, these SOPREMA solutions allow the installation of self-protected granular cap sheet membrane systems as well as protected membrane roof (PMR) systems in cold weather up to  $14 \, ^{\circ}F$  (- $10 \, ^{\circ}C$ ).

### **BASE SHEET MEMBRANE**

**COLPLY BASE 410 FLEX** 

Base sheet membrane with composite reinforcement for adhesive application.

- Maintains its flexibility in low temperatures
- Sanded on both sides
- Allows roofing work on complex projects during the winter

### **CAP SHEET MEMBRANE**

**COLPLY TRAFFIC CAP FLEX** 

Cap sheet membrane with composite reinforcement for adhesive application.

- Maintains its flexibility in low temperatures
- Easy resurfacing to extend the life of the waterproofing system
- Excellent puncture and tear resistance
- Excellent dimensional stability

### **ADHESIVE**

#### **SOPRATACK WINTER**

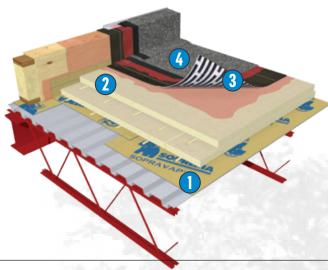
Two-component adhesive used for low temperature applications to bond SBS-modified bitumen membranes.

- Fully cured in 24 hours
- Excellent adhesion
- Perfect for winter conditions (down to 14 °F [-10 °C])
- Version for flashings and surfaces with a slope greater than 3% also available (SOPRATACK FLASHING WINTER)



#### **VARIOUS SOLUTIONS**

#### FOR A FLAMELESS APPLICATION

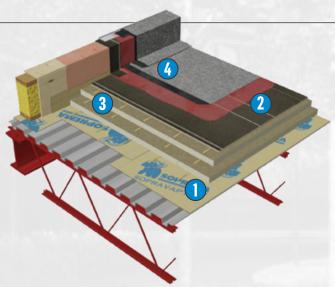


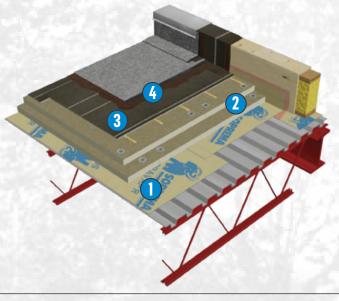
#### SELF-ADHESIVE TWO-PLY SYSTEM

- 1 Self-adhesive vapour barrier
  - SOPRAVAP'R
- Insulation panels bonded with DUOTACK or mechanically fastened
  - SOPRA-ISO PLUS
- **3** Self-adhesive base sheet
  - COLVENT BASE 840
- 4 Self-adhesive cap sheet membrane
  - SOPRAPLY STICK TRAFFIC CAP
  - SOPRASTAR STICK GR

### \* ADHESIVE SYSTEM WITH 2-1 PANEL

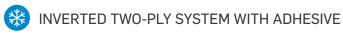
- Self-adhesive vapour barrier SOPRAVAP'R
- 2 Insulation panels bonded with DUOTACK or mechanically fastened
  - SOPRA-ISO
- 3 Base sheet membranes bonded with DUOTACK or mechanically fastened
  - 2-1 SOPRASMART ISO HD SANDED
  - 2-1 SOPRASMART BOARD SANDED
- 4 Cap sheet membrane bonded with SOPRATACK COLPLY TRAFFIC CAP





#### SELF-ADHESIVE SYSTEM WITH 2-1 PANEL

- 1 Self-adhesive vapour barrier
  - SOPRAVAP'R
- Insulation panels bonded with DUOTACK or mechanically fastened
  - SOPRA-ISO
- 3 Base sheet membranes bonded with DUOTACK or mechanically fastened
  - 2-1 SOPRASMART ISO HD SANDED
  - 2-1 SOPRASMART BOARD SANDED
- 4 Self-adhesive cap sheet membrane
  - SOPRAPLY STICK TRAFFIC CAP
  - SOPRASTAR STICK GR



1 Base sheet membrane bonded with SOPRATACK - COLPLY BASE 410

2 Cap sheet membrane bonded with SOPRATACK

- COLPLY BASE 410

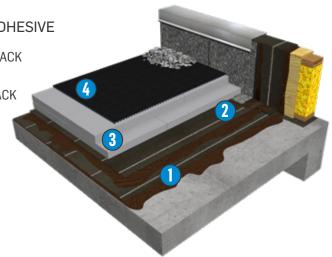
3 Loose laid insulation panels

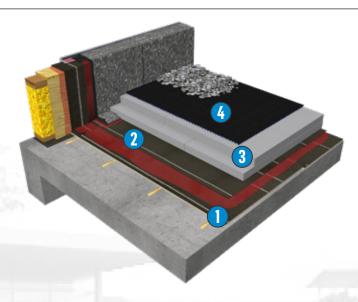
- SOPRA-XPS

4 Drainage boards or filter cloth

- SOPRADRAIN ECO-VENT

- SOPRAFILTRE





## INVERTED SYSTEM WITH SELF-ADHESIVE FINISH AND 2-1 PANEL

- Base sheet membrane bonded with DUOTACK
  - 2-1 SOPRASMART ISO HD SANDED
  - 2-1 SOPRASMART BOARD SANDED
- 2 Self-adhesive cap sheet membrane
  - SOPRAPLY STICK DUO
- 3 Loose laid insulation panels
  - SOPRA-XPS
- 4 Drainage boards or filter cloth
  - SOPRADRAIN ECO-VENT
  - SOPRAFILTRE



This system can be installed at temperatures down to  $14~^{\circ}F$  (- $10~^{\circ}C$ ) by replacing some components with low-temperature products (see page 9).

#### **INNOVATION SINCE 1908**

SOPREMA has developed around the idea that the quality, durability and reliability of materials must match builders' ambitions and expectations. For more than 100 years, SOPREMA has been using its expertise to develop a variety of high-end products that meet or exceed all the requirements of the construction field.

## ROOFS WALLS FOUNDATIONS PARKING DECKS CIVIL ENGINEERING ADDITIONAL AND FLOORS STRUCTURES EXPERTISE











SOPREMA is an international manufacturer specializing in the production of waterproofing and insulation products, as well as vegetative and soundproofing solutions, for the building and civil engineering sectors.

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