



SOUNDPROOFING

APPLICATIONS

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# SOPRAWAY adhesive

TECHNICAL DATA SHEET 180320SCANE

(supersedes 150731CAN1E)

## DESCRIPTION

SOPRAWAY adhesive is a homogeneous solvent free, low odour, acrylic latex emulsion based adhesive.

SOPRAWAY adhesive is used for interior installation of SOPRAWAY NG2 rubber acoustic membrane.

## RECOMMENDED SUBSTRATE

Properly prepared, clean, dry, fully cured concrete (at least 28 days old), free of moisture, rising moisture and alkaline conditions.

Cementitious screeds, rendering, levelling coats and mortar beds.

Exterior Plywood and OSB panels.

## SURFACE PREPARATION

Surfaces must be clean and dry, free of oil, grease, dirt, or debris.

## APPLICATION

SOPRAWAY adhesive is ready-to-use. No mixing required. Remove the container lid and spread the adhesive.

SOPRAWAY adhesive is applied using a 3 mm (1/8 in) or 4.8 mm (3/16 in) V notched trowel.

The application temperature varies from 10 °C (41 °F) to 35 °C (95 °F). Curing time was determined under ideal application conditions: 23 °C (73 °F) and 50% relative humidity. Curing time will be longer at lower temperatures.

FOR COMPLETE INFORMATION ON PRODUCT INSTALLATION, PLEASE CONSULT YOUR SOPREMA REPRESENTATIVE.

## PACKAGING

Specifications	SOPRAWAY adhesive
Physical state	Mastic
Base	Acrylic Latex
Colour	Beige
Container	18.9 L (5.0 US Gallon)
Coverage rate per container	V Notched trowel of 4.5 mm (3/16 in): 37 m <sup>2</sup> (400 ft <sup>2</sup> ) V Notched trowel of 3 mm (1/8 in): 46 - 55 m <sup>2</sup> (500 - 600 ft <sup>2</sup> )

Note: Coverage rate is approximate and may vary due to the application technique and surface roughness.  
(All values are nominal)



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## PROPERTIES

Properties	SOPRAWAY adhesive
Weight	1.19 kg/L (10.0 lb/US Gal) or 22.5 kg (50 lb)/container
Wet open time	Approx. 30 minutes
Flash point	Non flammable
Freeze/thaw stability	Up to -12 °C (41°F)
Bonding to support	3.4 kg/cm

(All values are nominal)

## CLEANING

Tools and uncured **SOPRAWAY adhesive** can be cleaned with water.

If **SOPRAWAY adhesive** is cured clean with solvents, such as mineral spirits, Varsol, xylene, etc.

## STORAGE AND HANDLING

**Storage:** Up to 12 months in original sealed container. Store in a ventilated place, away from heat and direct sunlight.

For more information, refer to instructions on the container label and relevant safety data sheet (SDS).



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NOTE : SOPREMA INC. may modify the composition and/or use of its products without prior notice.