

# SOPRATAACK FLASHING

TECHNICAL DATA SHEET 200106SCANE

(supersedes 190620SCANE)



COMPLEMENTARY PRODUCTS

APPLICATIONS

ROOFS

## DESCRIPTION

SOPRATAACK FLASHING is a two-component odourless polyurethane adhesive. SOPRATAACK FLASHING adhesive is used to adhere SBS polymer modified bitumen membranes on flashings and slope surfaces > 3 % (3/8 in per ft).

On low slopes (< 3 % [3/8 in per ft]), use SOPRATAACK adhesive.

## SURFACE PREPARATION

Surfaces must be dry, clean and free of oil, grease, debris or dirt.

## APPLICATION

Remove the lid, then remove the metal container, which contains Part A, from the plastic insert. Remove the plastic insert and pour Part A (catalyst) into Part B (resin).

Using a low speed mixer (200 to 400 rpm), thoroughly mix the entire contents of the container for 4 to 5 minutes before use to obtain a homogeneous consistency.

SOPRATAACK FLASHING adhesive is applied using a 4.8 mm (3/16 in) or a 6.0 mm (1/4 in) notched squeegee in order to apply a uniform coat as per the recommended coverage rate.

Coat the underface of the membrane and the surface of the substrate with SOPRATAACK FLASHING adhesive. Wait 10 minutes and lay the membrane on the substrate. Apply pressure on the surface with a membrane roller.

The minimum application temperature is 0 °C (32 °F). Curing time was determined under ideal application conditions: 25 °C (77 °F) and 50% relative humidity. Curing time will be longer at lower temperatures.

FOR COMPLETE INFORMATION ON PRODUCT APPLICATION, PLEASE CONSULT YOUR SOPREMA REPRESENTATIVE.

## PACKAGING

Specifications	SOPRATAACK FLASHING	
	Part A	Part B
Physical state	Liquid	Liquid
Colour	Brown-black	Brown-black
Container	3 L (0.8 US Gallon)	11.6 L (3.1 US Gallon)
Coverage rate per container	*17 m <sup>2</sup> (180 ft <sup>2</sup> )	

\* Divide by two (2) to get the total membrane surface installed per container.

Note: Coverage rate may vary depending on the application technique and the substrate condition.  
(All values are nominal)



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## PROPERTIES

Properties	Standards	SOPRATAACK FLASHING	
		Part A	Part B
Density	-	1.01 kg/L (8.4 lb/US gal)	1.27 kg/L (10.5 lb/US gal)
Viscosity, Brookfield at 25 °C (77 °F)	-	12 000 cP	950 000 cP
Solid content	-	100 %	99,5 %
Ultimate elongation	ASTM D412	150 %	
Open time	-	15 minutes	
Pot life (after mixing)	-	Approximately 60 minutes	
Curing time	-	24 hours, depending on temperature and quantity applied.	

(All values are nominal)

## CLEANING

Tools and uncured adhesive can be cleaned with solvents, such as mineral spirits, Varsol, Xylene, etc.

## STORAGE AND HANDLING

Up to 12 months in original sealed container. **SOPRATAACK FLASHING** adhesive can be stored WITHOUT TEMPERATURE LIMITATIONS. However, to facilitate its application, the adhesive must be kept at all times at a temperature between 10 and 30 °C (50 to 86 °F), 12 hours prior to application. Store in a ventilated place, away from heat and direct sunlight.

For more information, refer to instructions on the container label and relevant safety data sheet (SDS).



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NOTE: All products manufactured by SOPREMA Inc. comply with the description and properties indicated in the technical data sheet that was current at the date of manufacture.

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