



COMPLEMENTARY PRODUCTS

APPLICATIONS

ROOFS

SOPRATAACK FLASHING WINTER

TECHNICAL DATA SHEET 200106SCANE

(supersedes 191112SCANE)

DESCRIPTION

SOPRATAACK FLASHING WINTER is a two-component polyurethane adhesive used in low temperature applications. SOPRATAACK FLASHING WINTER adhesive is used to adhere SBS polymer modified bitumen membranes on flashings and slope surfaces > 3 % (3/8 in per ft).

On low slopes (< 3 % [3/8 in per ft]), use SOPRATAACK WINTER adhesive.

SURFACE PREPARATION

Surfaces must be dry and clean, free of frost, ice, oil, grease, debris or dirt.

APPLICATION

Remove the lid, then remove the metal container, which contains Part A, from the plastic insert. Remove the plastic insert and pour Part A (catalyst) into Part B (resin).

Using a low speed mixer (200 to 400 rpm), thoroughly mix the entire contents of the container for 4 to 5 minutes before use to obtain a homogeneous consistency.

SOPRATAACK FLASHING WINTER adhesive is applied using a 4.8 mm (3/16 in) or a 6.0 mm (1/4 in) notched squeegee in order to apply a uniform coat as per the recommended coverage rate.

Coat the underface of the membrane and the surface of the substrate with SOPRATAACK FLASHING WINTER adhesive. Wait 10 minutes and lay the membrane on the substrate. Apply pressure on the surface with a membrane roller.

The minimum application temperature is -10 °C (14 °F).

When SOPRATAACK FLASHING WINTER is used at temperatures below 0 °C (32 °F), install the base sheet and the cap sheet on the same day.

FOR COMPLETE INFORMATION ON PRODUCT APPLICATION, PLEASE CONSULT YOUR SOPREMA REPRESENTATIVE.

PACKAGING

Specifications	SOPRATAACK FLASHING WINTER	
	Part A	Part B
Physical state	Liquid	Liquid
Colour	Brown-black	Brown-black
Container	3.3 L (0.9 US Gallon)	11.6 L (3.1 US Gallon)
Coverage rate per container	*17 m ² (180 ft ²)	

* Divide by two (2) to get the total membrane surface installed per container.

Note: Coverage rate may vary depending on the application technique and the substrate condition.

(All values are nominal)



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PROPERTIES

Properties	Standards	SOPRATAACK FLASHING WINTER	
		Part A	Part B
Density	-	1.00 kg/L (8.3 lb/US gal)	1.25 kg/L (10.4 lb/US gal)
Viscosity, Brookfield at 25 °C (77 °F)	-	1 500 cP	1 200 000 cP
Solid content	-	90 %	98,5 %
Ultimate elongation	ASTM D412	150 %	
Open time	-	15 minutes	
Pot life (after mixing)	-	Approximately 60 minutes	
Curing time	-	24 hours, depending on temperature and quantity applied.	

(All values are nominal)

CLEANING

Tools and uncured adhesive can be cleaned with solvents, such as mineral spirits, Varsol, Xylene, etc.

STORAGE AND HANDLING

Up to 12 months in original sealed container. **SOPRATAACK FLASHING WINTER** adhesive can be stored WITHOUT TEMPERATURE LIMITATIONS. However, to facilitate its application, the adhesive must be kept at all times at a temperature between 10 and 30 °C (50 to 86 °F), 12 hours prior to application. Store in a ventilated place, away from heat and direct sunlight.

For more information, refer to instructions on the container label and relevant safety data sheet (SDS).



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