



INSULATION

APPLICATIONS

ROOFS

# SOPRA-ISO TAPERED

TECHNICAL DATA SHEET 210512SCANE

(supersedes 200921SCANE)

## DESCRIPTION

SOPRA-ISO TAPERED is a sloped polyisocyanurate thermal insulation board. It is composed of a closed cell polyisocyanurate foam core between organic facers reinforced with glass fibres.

SOPRA-ISO TAPERED is designed to promote positive drainage to prevent ponding water and used as thermal insulation for SOPREMA roofing systems.

SOPRA-ISO TAPERED meets GREENGUARD GOLD certification.

## INSTALLATION

### MECHANICALLY FASTENED\*

Mechanically fastened with screws and stress plates for insulation.

### ADHERED WITH HOT BITUMEN

Adhered with hot bitumen (the temperature of the bitumen must be 10 °C [50 °F] below the Equiviscous Temperature [EVT<sup>1</sup>]).

### ADHERED WITH ADHESIVE\*

Adhered with one of the DUOTACK adhesives.

Service temperature: -73 to 122 °C (-100 to 250 °F)

\*The required number of mechanical fasteners and amount of adhesive varies from zone to zone. For more details about these requirements, consult the Wind Uplift Resistance Testing reports according to Canadian standard CSA A123.21 or Factory Mutual (FM 4470).

## RESTRICTIONS

Waterproofing membranes must not be adhered directly over SOPRA-ISO TAPERED thermal insulation board. Always install a roofing recovery board before the installation of waterproofing membranes.

SOPRA-ISO TAPERED thermal insulation boards of 1220 mm x 2400 mm (4 ft x 8 ft) must not be adhered with hot bitumen or adhesive.

FOR COMPLETE INFORMATION ON PRODUCT INSTALLATION, PLEASE CONSULT YOUR SOPREMA REPRESENTATIVE.

## PACKAGING

| Specifications   | SOPRA-ISO TAPERED                                    |                                    |                                       |
|------------------|--|------------------------------------|---------------------------------------|
| Thickness        | 13 mm to 100 mm (0.5 to 4 in)*                       |                                    |                                       |
| Dimensions       | 1.22 x 1.22 m (4 x 4 ft)<br>1.22 x 2.44 m (4 x 8 ft) |                                    |                                       |
| Surface          | Organic facers reinforced with glass fibres          |                                    |                                       |
| Underface        | Organic facers reinforced with glass fibres          |                                    |                                       |
| Available slopes | 0.5 % (1/16 in/ft)<br>2 % (1/4 in/ft)                | 1 % (1/8 in/ft)<br>3 % (3/8 in/ft) | 1.5 % (3/16 in/ft)<br>4 % (1/2 in/ft) |

\*Others thicknesses available upon request.  
(All values are nominal)

<sup>1</sup>Equiviscous Temperature (EVT): The temperature at which bitumen reaches an ideal viscosity threshold of 125 cP (0.125 Pa·s), which guarantees the quantity of mop-applied inter-ply asphalt used in laminated roofing systems (www.roofingcanada.com).



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## PROPERTIES

SOPRA-ISO TAPERED meets the physical property requirements of ASTM C 1289, Type II, Class 1, Grade 2 (20 psi) or Grade 3 (25 psi) and CAN/ULC S704 Type II (20 psi) and Type III (25 psi).

| Properties  | Standards               | SOPRA-ISO TAPERED   |   |
|---|-------------------------|---|---|
| Thermal Resistance (LTTR)<br>(RSI-Value [R Value] / 25.4 mm [1 in] @ 24 °C [75 °F]) | CAN/ULC S704-11         | 25.40 mm (1.0 in)<br>38.10 mm (1.5 in)<br>50.80 mm (2.0 in)     |   |
|   |                         | 1.00 RSI (R – 5.7)<br>1.50 RSI (R – 8.6)<br>2.01 RSI (R – 11.4) |   |
| Metal Deck Maximum Flute Spanability based on SOPRA-ISO thickness                   |                         | -   | 66.70 mm (2 5/8 in)<br>111.10 mm (4 3/8 in) |
| ≥ 25.40 mm (1.0 in) < 35.56 mm (1.4 in)<br>> 38.10 mm (1.5 in) ≤ 101.60 mm (4.0 in) |                         |   |   |
| Compressive Strength  | ASTM D1621              | 138 kPa (20 psi)<br>172 kPa (25 psi)                            |   |
| Density   | ASTM D1622              | 32 kg/m <sup>3</sup> (2.0 lb/ft <sup>3</sup> )                  |   |
| Linear Dimensional Stability  | ASTM D2126              | < 0.5 %   |   |
| Water Absorption  | ASTM C209<br>ASTM D2842 | < 1.0 %<br>< 3.5 %  |   |
| Flame Spread*   | ASTM E84                | 40 - 60   |   |
| Tensile Strength  | ASTM D1623              | 35 kPa (> 730 lb/ft <sup>2</sup> )                              |   |

\*The numerical ratings as determined by ASTM Test Method E84 are not intended to reflect hazards presented by this or any other material under actual fire conditions. (All values are nominal)

## STORAGE AND HANDLING

The SOPRA-ISO TAPERED thermal insulation boards are covered with a waterproof packaging for handling the panels in the manufacturing plant and during transit only.

SOPRA-ISO TAPERED thermal insulation boards must be stored on a flat substrate and sheltered from inclement weather. In addition, the temporary SOPREMA applied packaging must be removed to prevent accumulation of condensation.

When short-term outdoor storage is necessary, SOPRA-ISO TAPERED thermal insulation boards must be stacked on skids at least 75 mm (3 in) above the ground, store flat and cover with a waterproof cover such as a canvas tarpaulin.

Refer to PIMA Technical Bulletin No. 109: Storage & Handling Recommendations for Polyiso Roof Insulation at [www.polyiso.org](http://www.polyiso.org).



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