

SOPRATAACK FLASHING

TECHNICAL DATA SHEET 210730SCANE

(supersedes 210609SCANE)



COMPLEMENTARY PRODUCTS

APPLICATIONS

ROOFS

DESCRIPTION

SOPRATAACK FLASHING is a two-component odourless polyurethane adhesive. **SOPRATAACK FLASHING** adhesive is used to adhere SBS polymer modified bitumen membranes on flashings and slope surfaces > 3 % (3/8 in per ft).

On low slopes (< 3 % [3/8 in per ft]), use **SOPRATAACK** adhesive.

SURFACE PREPARATION

Surfaces must be dry, clean and free of oil, grease, debris or dirt.

In order to prevent moisture on sanded surfaces, it is recommended to install the cap sheet membrane on the same day as the base sheet membrane. If same-day installation is impossible, saturate the sanded surface with **ELASTOCOL 500**.

APPLICATIONS

Remove the lid from part A (hardener) and the lid from part B (resin). Pour part A into part B.

Using a low speed mixer (200 to 400 rpm), thoroughly mix the entire contents of the container for 4 to 5 minutes before use to obtain a homogeneous consistency.

SOPRATAACK FLASHING adhesive is applied using a 4.8 mm (3/16 in) or a 6.0 mm (1/4 in) notched trowel in order to apply a uniform coat as per the recommended coverage rate.

The minimum application temperature is 0 °C (32 °F).

CONSULT THE 2020 EDITION OF THE ROOFER'S GUIDE FOR MORE INFORMATION ON THE VARIOUS APPLICATION METHODS RECOMMENDED BY SOPREMA OR PLEASE CONSULT YOUR SOPREMA REPRESENTATIVE.

PACKAGING

Specifications	SOPRATAACK FLASHING	
	Part A	Part B
Physical state	Liquid	Liquid
Colour	Brown-black	Brown-black
Container	3.78 L (1 US gal)	14.78 L (3.9 US gal)
Coverage rate*		
Non-porous substrate	0.7 to 0.9 L/m ² (1.75 to 2.25 US Gal/100 ft ²)	
Porous substrate	0.9 to 1.1 L/m ² (2.25 to 2.75 US Gal/100 ft ²)	

Note: Coverage rate may vary depending on the application technique and the substrate condition.
(All values are nominal)



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NOTE: All products manufactured by SOPREMA Inc. comply with the description and properties indicated in the technical data sheet that was current at the date of manufacture.

TDS-SOPRATAACK-FLASHING-Soprema-en.indd

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PROPERTIES

Properties	Standards	SOPRATAACK FLASHING	
		Part A	Part B
Density	-	1.01 kg/L (8.4 lb/US gal)	1.27 kg/L (10.5 lb/US gal)
Viscosity, Brookfield at 25 °C (77 °F)	-	12 000 cP	950 000 cP
Solid content	-	100 %	99,5 %
Ultimate elongation	ASTM D412	150 %	
V.O.C.	EPA, Method 24	0 g/L	
Open time	-	15 minutes	
Pot life (after mixing)	-	Approximately 60 minutes	
Curing time	-	24 hours*	

*Curing time was determined under ideal application conditions [25 °C (77 °F) and 50% relative humidity] it will be longer at lower temperatures. Curing time will also varies on the quantity applied.
(All values are nominal)

CLEANING

Tools and uncured adhesive can be cleaned with solvents, such as mineral spirits, Varsol, Xylene, etc.

STORAGE AND HANDLING

Up to 12 months in original sealed container. **SOPRATAACK FLASHING** adhesive can be stored WITHOUT TEMPERATURE LIMITATIONS. However, to facilitate its application, the adhesive must be kept at all times at a temperature between 10 and 30 °C (50 to 86 °F), 12 hours prior to application. Store in a ventilated place, away from heat and direct sunlight.

For more information, refer to instructions on the container label and relevant safety data sheet (SDS).



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