

SOPRATAACK



COMPLEMENTARY PRODUCTS

APPLICATIONS

ROOFS

TECHNICAL DATA SHEET 210730SCANF

(supersedes 210520SCANF)

DESCRIPTION

SOPRATAACK is a two-component odourless polyurethane adhesive. SOPRATAACK adhesive is used to adhere SBS polymer modified bitumen membranes on low-slope surfaces (< 3% [3/8 in. per ft]).

On upstands and surfaces greater than 3% (3/8 in. per ft), use SOPRATAACK FLASHING adhesive.

SURFACE PREPARATION

Surfaces must be dry, clean and free of oil, grease, debris or dirt.

APPLICATION

Remove the lid from part A (hardener) and the lid from part B (resin). Pour part A into part B.

Using a low speed mixer (200 to 400 rpm), thoroughly mix the entire contents of the container for 4 to 5 minutes before use to obtain a homogeneous consistency.

SOPRATAACK adhesive is applied using a 4.8 mm (3/16 in) or a 6.0 mm (1/4 in) notched squeegee in order to apply a uniform coat as per the recommended coverage rate.

The minimum application temperature is 0 °C (32 °F).

FOR COMPLETE INFORMATION ON PRODUCT APPLICATION, PLEASE CONSULT YOUR SOPREMA REPRESENTATIVE.

PACKAGING

Specifications	SOPRATAACK	
	Part A	Part B
Physical state	Liquid	Liquid
Colour	Black	Brown
Container	3,78 L (1 US Gallon)	14.9 L (3.9 US Gallon)

(All values are nominal)

COVERAGE RATES⁽¹⁾

Use	Coverage
Adhesive for membranes Non-porous substrate Porous substrate	0.7 to 0.9 L/m ² (1.75 to 2.25 US Gal/100 ft ²)
	0.9 to 1.1 L/m ² (2.25 to 2.75 US Gal/100 ft ²)
Adhesive and gravel	2.0 L/m ² (5.0 US Gal/100 ft ²) ⁽²⁾

(1) Coverage rate may vary depending on the application technique and the substrate condition.

(2) Unless otherwise indicated

(All values are nominal)



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PROPERTIES

Properties	Standards	SOPRATAACK	
		Part A	Part B
Density	-	1.01 kg/L (8.4 lb/US gal)	1.22 kg/L (10.1 lb/US gal)
Viscosity, Brookfield at 25 °C (77 °F)	-	12 000 cP	18 000 cP
Solid content	-	100 %	99,5 %
Ultimate elongation	ASTM D412	150 %	
V.O.C.	EPA, Method 24	0 g/L	
Open time	-	60 minutes	
Pot life (after mixing)	-	Approximately 4 hours	
Curing time	-	24 hours*	

*Curing time was determined under ideal application conditions [25 °C (77 °F) and 50% relative humidity] it will be longer at lower temperatures. Curing time will also varies on the quantity applied.
(All values are nominal)

CLEANING

Tools and uncured adhesive can be cleaned with solvents, such as mineral spirits, Varsol, Xylene, etc.

STORAGE AND HANDLING

Up to 12 months in original sealed container. **SOPRATAACK** adhesive can be stored WITHOUT TEMPERATURE LIMITATIONS.

However, to facilitate its application, the adhesive must be kept at all times at a temperature between 10 and 30 °C (50 to 86 °F), 12 hours prior to application. Store in a ventilated place, away from heat and direct sunlight.

For more information, refer to instructions on the container label and relevant safety data sheet (SDS).



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