# SOPRA-FOAM GAPS AND CRACKS



TECHNICAL DATA SHEET 240918SCANE

(supersedes - )

# **DESCRIPTION**

SOPRA-FOAM GAPS AND CRACKS is a single-component, polyurethane foam designed for interior and exterior use for filling and insulating holes, cracks and joints up to 25 mm (1 in). SOPRA-FOAM GAPS AND CRACKS can also be used as a wiring, plumbing, and HVAC ducts. It blocks drafts, saves energy, provides permanent adhesion, as well as being airtight and water-resistant.

## RECOMMENDED SUBSTRATES

SOPRA-FOAM GAPS AND CRACKS adheres to most building materials, including vinyl, wood, metal, polystyrene and polyisocianurate. It can also be used on SOPREMA's SOPRASEAL membranes and RESISTO's smooth-surface membranes such as door and window membranes.

## SURFACE PREPARATION

Before application, surfaces must be clean, homogeneous and free of all contamination (oils and greases, dust and loose or friable particles). Cement laitance must be removed. Dry and porous surfaces must be moistened with water.

## **APPLICATION**

# STRAW METHOD

Shake the SOPRA-FOAM GAPS AND CRACKS cartridge, remove the protective cap, and attach the straw to the cartridge. Do not overtighten. Hold cartridge down while applying foam. Shake the cartridge intermittently during prolonged use.

# APPLICATOR GUN METHOD (PRO)

Shake the SOPRA-FOAM GAPS AND CRACKS cartridge before use. Remove the protective cap and screw the cartridge onto the applicator gun. Press the gun trigger to dispense the foam. Shake regularly during application. Always keep container upside down during application. Read gun manufacturer's instructions for proper use of application tool.

The cartridge can be left screwed onto the gun for up to 30 days when the screw on the back of the gun is tightened. The container must be under pressure, otherwise the foam will harden in the gun. NEVER leave an applicator gun without a foam cartridge attached unless it has been cleaned with SOPRA-FOAM CL-F cleaner.

Do not fill the entire space to allow the foam to expand. Expansion may vary according to ambient temperature and humidity level. In dry conditions, we recommend filling gaps in several thin layers ( $\leq$  25 mm (1 in)). Ensure that each layer can harden and expand sufficiently. Spray water on the foam to accelerate curing if necessary.

The foam can be sanded, painted or stained after 24 hours.

SOPRA-FOAM GAPS AND CRACKS can be applied at temperatures ranging from -2 to 30 °C (28 to 86 °F). However, we recommend that the container be conditioned to around 20 °C (68 °F) 12 hours before application, for optimum performance.

# **LIMITATIONS**

Avoid use in areas requiring fire-retardant or fireproof materials.

SOPRA-FOAM GAPS AND CRACKS is not suitable for silicone and PTFE substrates.

# FOR COMPLETE INFORMATION ON PRODUCT INSTALLATION, PLEASE CONSULT YOUR SOPREMA REPRESENTATIVE.

# **GENERAL INFORMATION**

Specifications	SOPRA-FOAM GAPS AND CRACKS		
Physical state	Liquid		
Technology	Single component polyurethane		
Colour	Light yellow		
Curing system	Moisture		



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# **GENERAL INFORMATION** (Continued)

Specifications	SOPRA-FOAM GAPS AND CRACKS		
	STRAW	PRO	
Cartridge format	600 ml	600 ml	
Weight	570 g (20 oz)	570 g (20 oz)	
Yield (1)	20 L/gal	36 L/gal	

<sup>(1):</sup> Yields are approximate and may vary according to application technique, surface roughness, temperature and humidity.

# **PROPERTIES**

Properties	Standards	SOPRA-FOAM GAPS AND CRACKS	
		STRAW	PRO
Surface burning Flame spread rating characteristics (1), Smoke developed classification	UL 723	10 20	
Tack-free <sup>(2)</sup> 1 cm wide	ASTM C1620	7 ± 3 minutes	6 ± 2 minutes
Trim time <sup>(2)</sup> 1 cm wide	ASTM C1620	30-45 minutes	20-45 minutes
Curing time (2)	-	24 hours	
Service temperature	-	-40 to 80 °C (-40 to 176 °F)	

<sup>(1):</sup> These numerical flame spread values are not a true reflection on how this or any material will perform in actual fire conditions.

# **CLEANING**

Use SOPRA-FOAM CL-F cleaner to clean the applicator gun as soon as a container of SOPRA-FOAM GAPS AND CRACKS is removed and the gun is no longer in use, to prevent the foam from hardening inside the gun. Follow the instructions on the SOPRA-FOAM CL-F cleaner data sheet. Hardened foam can be removed manually; it is not harmful.

# STORAGE AND HANDLING

SOPRA-FOAM GAPS AND CRACKS cartridges can be stored for 18 months from the date of manufacture if left in their original, unopened packaging. Store cartridges upright in dry conditions, out of direct sunlight and at temperatures between 5 and 25 °C (41 and 77 °F).

For more information and advice on the safe handling, storage and disposal of the chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety related data.

NOTE: All products manufactured by SOPREMA Inc. comply with the description and properties indicated in the technical data sheet that was current at the date of manufacture. This technical data sheet applies to products sold on the Canadian market only.



<sup>(2):</sup> Times were established at a temperature of 23 °C (73 °F) and 50% relative humidity. Reaction times will be slower at lower temperatures and drier air.

<sup>(</sup>All values are nominal)